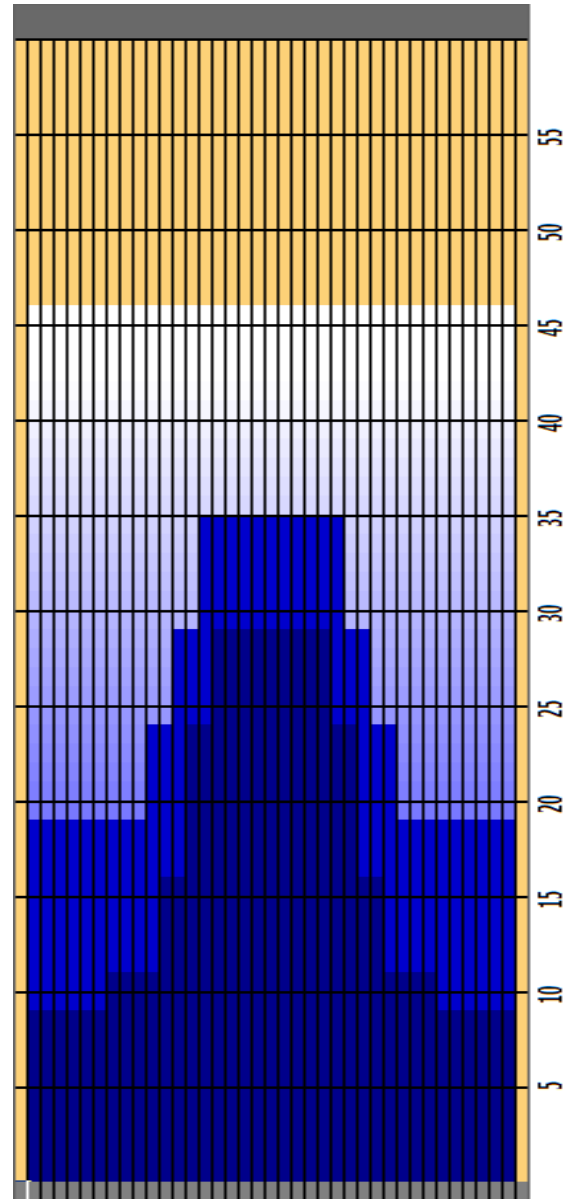


Oil Pattern Distance	46	Reverse Brush Drop	40	Oil Per Board	Multi ul
Forward Oil Total	14.545 mL	Reverse Oil Total	15.125 mL	Volume Oil Total	29.67 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	40	14	3	A	222	0.0	9.9	9.9	8880
2	8L	8R	1	40	14	3	A	25	9.9	11.8	1.9	1000
3	12L	12R	2	45	18	3	A	34	11.8	16.9	5.1	1530
4	14L	14R	3	55	18	3	A	39	16.9	24.5	7.6	2145
5	16L	16R	2	55	18	3	A	18	24.5	29.6	5.1	990
6	2L	2R	0	55	26	3	A	0	29.6	46.0	16.4	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	55	30	3	A	0	46.0	35.0	-11.0	0
2	15L	15R	2	55	22	3	A	22	35.0	28.8	-6.2	1210
3	13L	13R	2	55	18	3	A	30	28.8	23.7	-5.1	1650
4	11L	11R	2	55	18	3	A	38	23.7	18.6	-5.1	2090
5	2L	2R	3	55	18	3	A	111	18.6	11.0	-7.6	6105
6	2L	2R	2	55	18	4	A	74	11.0	5.9	-5.1	4070
7	2L	2R	0	55	18	4	A	0	5.9	0.0	-5.9	0



Cleaner Ratio Main Mix NA
 Cleaner Ratio Back End Mix NA
 Cleaner Ratio Back End Distance NA
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.43	2.03	1.13	1.13	2.03	2.43

